



**ANIMAL CARE
SYSTEMS**

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OptiRAT C43240 Cage Filter Replacement

Old Filter Removal:

- **Front** – Remove the two (2) Phillips head screws from the metal screen on the inside of the cage (Figure 1) and remove the old filter. Repeat on the second front filter.
Rear – Remove the four (4) Phillips head screws from the metal screen on the inside of the cage and remove the two rear filters (Figure 2).



Figure 1: Removing Phillips head screws



Figure 2: Removing the rear filters

Filter Installation:

- **Front** – Begin by securing the metal screens to the cage from the inside, ensuring only the top Phillips is installed to begin (Figure 3). Once the metal screen has been secured, insert the new filter from the front of the cage, ensuring the threaded side of the filter is facing the inside of the cage (Figure 4).
Rear – Begin by inserting two new rear filters from the outside of the cage, ensuring the threaded side of the filter is facing the inside of the cage and turn the cage on its rear (Figure 5). Then secure the metal screen to the cage and filter from the inside (Figure 6).



Figure 3: Securing metal screen



Figure 4: Installing filter



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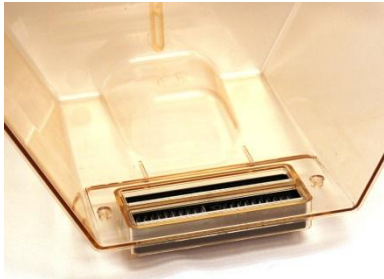


Figure 5: Inserting filters and turning cage

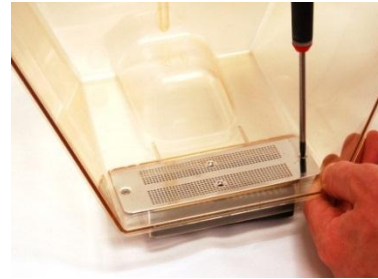


Figure 6: Install metal screen

Filter Inspection:

- Inspect filters and ensure they are all secure and attached to their respective metal screens (Figure 7 & 8).

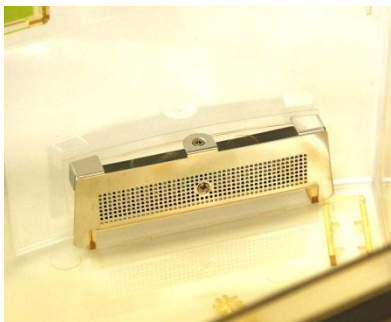


Figure 7: Inspect Front Filters



Figure 8: Inspect Rear Filters